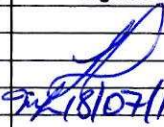
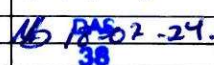
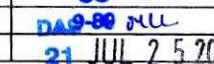
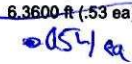


2376

SHIP
6+5

		Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200		RBW6305G00232-3G-5 Job Sheet 174441 				
Part No: RBW6305G00232-3G-5		Job Qty: 12 ea						
Part Name: Stop				Status: Scheduled				
Part Weight: 0 lbs		Job Created: 3/15/18		Priority: High				
Due Date: 5/28/18		Job Tracking No:		Created By: Marie Lajeunesse				
Type: SOLD		Description:		Note: DWG RBW6305G00232-3G Rev 2 IPP Rev A 18.02.21 New Issue DP Verify DD				
Ship Via:								
Bill of Materials								
Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs Run hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Start up Operation	12 Ea	5/28/18	5/28/18	0.00 0.00	Start Up Machining-2		
110	CNC Lathe	12 pcs	5/28/18	5/28/18	0.00 3.00	MORI SL-154		
120	QC	12 pcs	5/28/18	5/28/18	0.00 0.00	QC2 Machining-4		
130	QC	12 pcs	5/28/18	5/28/18	0.00 0.00	QC8 Machining-4		
150	Outsource	12 pcs	5/28/18	5/28/18	0.00 0.00	Outsource3		
160	Packaging	12 pcs	5/28/18	5/28/18	0.00 0.00	Packaging2		
170	QC	12 pcs	5/28/18	5/28/18	0.00 0.00	QC6		
180	Packaging	12 pcs	5/28/18	5/28/18	0.00 0.00	Packaging3-1		
190	QC21-SA	12 Ea	5/28/18	5/28/18	0.00 0.00	QC21		
Part Op 110 - 1-Machine as per DWG. FB949 FOLIO REV: 2 Descriptions: 150 - -Issue P/O to Groupe Altech: P/O 040412 -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color; Yellow - Certificate of Conformity is required						DWG REV: AA 2-Debur JUL 11 2018		   
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
MT-4140QT-R1.000	AISI 4140 Quenched & Tempered Steel Round Bar 1.000" Dia.	6.3600 ft (-53 ea)	90-Start up Operation	S 046745				
								
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
90-Start up Operation	MT-4140QT-R1.000	6.46	20	0				
Part Specifications								
Specifications could not be found.								

Plex 6/4/18 3:07 PM dart.logan.david



Container No: S089868



Part: RBW6305G00232-3G-5

Job No: 174441

Serial No/Batch: S089868

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 07/08/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6305G00232-3G-5

Job Sheet 174441



Part No: RBW6305G00232-3G-5

Job Qty: 6 ea

Part Name: Stop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/15/18

Job Tracking No:

Due Date: 4/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G00232-3G Rev 2 IPP Rev A 18.02.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/19/18	0.00	0.00	Start Up Machining-2		
110	CNC Lathe	6 pcs		4/20/18	0.00	1.50	MORI SL-154		
120	QC	6 pcs		4/20/18	0.00	0.00	QC2 Machining-4		
130	QC	6 pcs		4/20/18	0.00	0.00	QC8 Machining-4		
150	Outsource	6 pcs		4/20/18	0.00	0.00	Outsource3		
160	Packaging	6 pcs		4/20/18	0.00	0.00	Packaging2		
170	QC	6 pcs		4/20/18	0.00	0.00	QC6		
180	Packaging	6 pcs		4/20/18	0.00	0.00	Packaging3-1		
190	QC21-SA	6 Ea		4/20/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FB949 FOLIO REV: _____ DWG REV: _____ 2-Deburr

Descriptions: 150 - -Issue P/O to Groupe Altech: P/O _____ -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color; Yellow
-Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R1.000	AISI 4140 Quenched &Tempered Steel Round Bar 1.000" Dia.	3.1800 ft (.53 ea)	90-Start up Operation	

Job Allocations

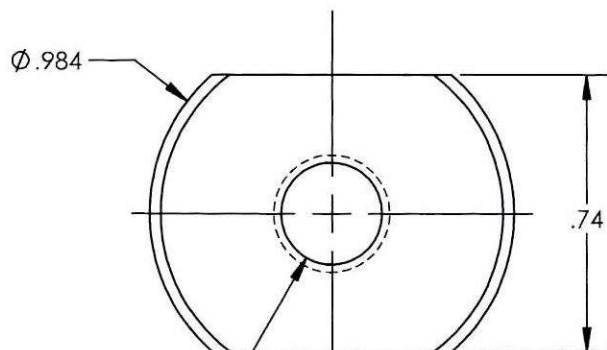
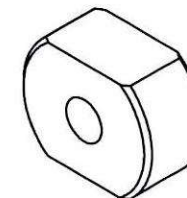
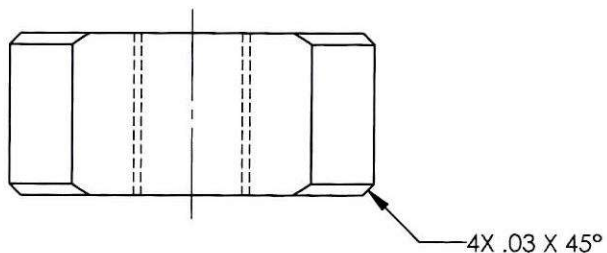
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140QT-R1.000	3	23	0

Part Specifications

Specifications could not be found.

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0292	-5 CH'D MATERIAL CALL OUT WAS 4140 Q&T IS 4140 Q&T / 4142 Q&T.	9/10/2015	RJC	JAG



5/16-24 UNF - 2B
THRU ALL



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. ~~173171~~

174mm 180226
15-4-302

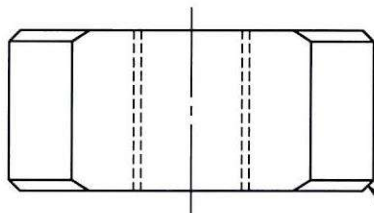
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STOP

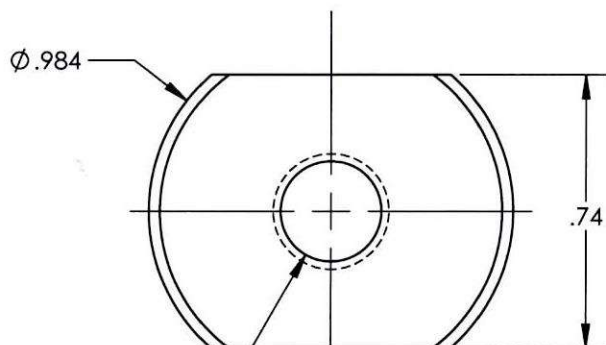
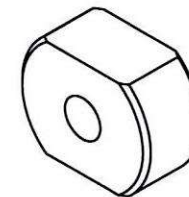
DART AEROSPACE	
TITLE GIMBAL TORQUE TUBE BUSHING INSTALLER	
DWG NO. RBW6305G00232-3G-5	REV 2
MAT'L 4140 Q&T / 4142 Q&T	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH CAD PLATE YELLOW
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC QQ-P-416, TYPE II, CLASS II
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AGUSTA
SCALE 2:1	DATE 4/7/2011 SHEET 4 OF 5

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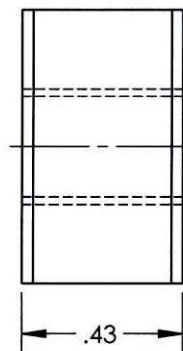
REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	15-0292	-5 CHD MATERIAL CALL OUT WAS 4140 Q&T IS 4140 Q&T / 4142 Q&T.	9/10/2015	RJC



4X .03 X 45°



5/16-24 UNF - 2B
THRU ALL



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 174441
20180501

(-5)

STOP

DART AEROSPACE	
TITLE GIMBAL TORQUE TUBE BUSHING INSTALLER	
DWG NO. RBW6305G00232-3G-5	REV 2
MAT'L 4140 Q&T / 4142 Q&T	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 2:1	DATE 4/7/2011 SHEET 4 OF 5



Certificat de Conformité / Certificate of Compliance

(011173-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

011173 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
23-Jul-2018		Aman		040465				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
2	RBW6305G00232-3G-5 Rev.	RBW6305G00232-3G-5 01 -CAD YELLOW 500 [CADMIUM YELLOW 500] QQ-P-416F TYPE 2 CLASS 2	CADMIUM CH	12	12	0	0	0
3	RBW6305G00232-3G-7 Rev.	RBW6305G00232-3G-7 01 -CAD YELLOW 500 [CADMIUM YELLOW 500] QQ-P-416F TYPE 2 CLASS 2	CADMIUM CH	13	13	0	0	0

 DAS
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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040465

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040465
PO Date: 7/11/18
Due Date: 7/20/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173844	RBE-350DAMPER	Damper Spanner Wrench -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	7/20/18	6 pcs	0 pcs	6 pcs	\$2.35/pcs	\$14.10
2	174441	RBW6305G00232-3G-5	Stop -Issue P/O to Groupe Altech: P/O _____ -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color; Yellow -Certificate of Conformity is required	Firmed	-	7/20/18	12 pcs	0 pcs	12 pcs	\$11.80/pcs	\$141.60
3	174442	RBW6305G00232-3G-7	Stud -Issue P/O to Groupe Altech: P/O _____ -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color; Yellow -Certificate of Conformity is required	Firmed	-	7/20/18	13 pcs	0 pcs	13 pcs	\$11.80/pcs	\$153.40

DA
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